



Dart Aerospace Ltd.
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D4889-041L02
Job Sheet 200741



Part No: D4889-041L02

Job Qty: 2 pcs

Part Name: Dome Light Air Vent Assembly, Black



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/17/19

Job Tracking No:

Due Date: 10/22/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV A IPP Rev. A New Issue 13/09/13

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	2 pcs	10/22/19	0.00	1.47	Small Fab - 1		DAS 58 OCT 15 2019	
						Small Fab - 2			
						Small Fab - 3			
						Small Fab - 4			
						Small Fab - 5			
						Small Fab - 6			
						Small Fab - 7			
						Small Fab - 8			
110	Small Fab - 2 - B4B	2 pcs	10/22/19	0.00	1.47	Small Fab - 1 - B4B		DAS 58 OCT 15 2019	
						Small Fab - 2 - B4B			
						Small Fab - 3 - B4B			
						Small Fab - 4 - B4B			
						Small Fab - 5 - B4B			
						Small Fab - 6 - B4B			
						Small Fab - 7 - B4B			
						Small Fab - 8 - B4B			
120	QC 5	2 pcs	10/22/19	0.00	0.00	QC 5 - 10		DAS 31 OCT 16 2019	
						QC 5 - 12			
						QC 5 - 17			
						QC 5 - 18			
						QC 5 - 19			
						QC 5 - 22			
						QC 5 - 24			
						QC 5 - 3			
						QC 5 - 43			
						QC 5 - 49			
						QC 5 - 51			
						QC 5 - 58			
	QC 5 - 68								
	QC 5 - 9								
	QC 5 - 50								



Container No: S222225

Part: D4889 - 041L02
Job No: 200741
Serial No/Batch: S222225
Revision:
Inspector:
Exp Date:
Instructions: Various STC's

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Date: 10/16/19



Container No: S222225



Part: D4889-041L02

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Instructions: Various STC's

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Date: 10/16/19

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130 Packaging 3-1 - Stock - B4B 2 pcs ✓ <i>Clear</i>	10/22/19	0.00 0.00	QC 5 - 30	
			QC 5 - 40	
			QC 5 - 61	
			QC 5 - 81	
			Packaging 3 - 1 - B4B	
			Packaging 3 - 2 - B4B	
			Packaging 3 - 3 - B4B ✓	ST 607
			Packaging 3 - 4 - B4B	
			Packaging 3 - 5 - B4B	
			Packaging 3 - 6 - B4B	
			Packaging 3 - 7 - B4B	
			Packaging 3 - 8 - B4B	
			Packaging 3 - 9 - B4B	
			Packaging 3 - 10 - B4B	
			Packaging 3 - 11 - B4B	
			Packaging 3 - 12 - B4B	
			Packaging 3 - 13 - B4B	
			Packaging 3 - 14 - B4B	
			Packaging 3 - 15 - B4B	
			Packaging 3 - 16 - B4B	
			Packaging 3 - 17 - B4B	
			Packaging 3 - 18 - B4B	
			Packaging 3 - 19 - B4B	
			Packaging 3 - 20 - B4B	
			Packaging 3 - 21 - B4B	
			Packaging 3 - 22 - B4B	
			Packaging 3 - 23 - B4B	
			Packaging 3 - 24 - B4B	
			Packaging 3 - 25 - B4B	
			Packaging 3 - 26 - B4B	
			Packaging 3 - 27 - B4B	
			Packaging 3 - 28 - B4B	
			Packaging 3 - 29 - B4B	
			Packaging 3 - 30 - B4B	
			Packaging 3 - 31 - B4B	
			Packaging 3 - 32 - B4B	
			Packaging 3 - 33 - B4B	
			Packaging 3 - 34 - B4B	
			Packaging 3 - 35 - B4B	
			Packaging 3 - 36 - B4B	
140 QC 21 - SA 2 pcs ✓	10/22/19	0.00 0.00	QC 21 - SA - 21	ST 607
			QC 21 - SA - 70	21
			QC 21 - SA - 53	9-22 OCT 16 19

Part Op 100 - (Small Fab) Pick Kit

Descriptions: 110 - (Small Fab) Assemble as per Dwg D4889-041 1) Install air vents 2) Install lights 3) Install rheostats 4) Install wiring harness

130 - (Identify as per dwg & Stock Location: _____)

140 - (QC21- Final Inspection - Work Order Release)

012397

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4886-1	Air Vent	4 pcs (2 ea)	100-Small Fab - 1	5204396
D4889-1L02	Dome Light Housing, Black	2 pcs (1 ea)	100-Small Fab - 1	5189623
D4897-041	Dome Light Wiring	2 pcs (1 ea)	100-Small Fab - 1	5201839
D4898-1	Screw, Stainless Steel	24 pcs (12 ea)	100-Small Fab - 1	5162290
D4906-1	Knob	2 pcs (1 ea)	100-Small Fab - 1	5016460
MS21042L06	Nut	24 Ea (12 ea)	100-Small Fab - 1	5218601
NAS1149F0663P	Washer (AN960-616)	6 Ea (3 ea)	100-Small Fab - 1	5166716
NAS1149FN632P	Washer (AN960-6)	24 Ea (12 ea)	100-Small Fab - 1	5193142

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	D4886-1	4	8	0
	D4889-1L02	2	2	0
	D4897-041	2	5	0
	D4898-1	24	115	0
	D4906-1	2	1	0
	MS21042L06	24	104	0
	NAS1149F0663P	6	314	0
	NAS1149FN632P	24	74	0
Part Specifications				
Specifications could not be found.				

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